

Work Order ID 94181-2

November-30-12 9:39:00 AM

94181

Page 1

Item ID: D407-797-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Quick Release Basket Mounting Installation

Start Date: 11/30/12

Start Qty: 5.00

5

Cust Item ID:

Required Date: 12/21/12

Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

ML5

Date: 12-12-03

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D407-797-1

B

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD407-797-111 CHG002

0.00

54 SMD 133.22

4 HJ dmls 13-3-21
(4)

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

5x

SP
13-3-14
8

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

SMD 133.22

4

Work Order ID 94181

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Page 2

Item ID: D407-797-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Quick Release Basket Mounting Installation

Start Date: 11/30/12 Start Qty: 5.00

5

Cust Item ID:

Required Date: 12/21/12 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D407-797-111

Location: _____

PPP rev: _____

4x 8 13-3-25

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13/4/11

13-04-11

Picklist Print

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Page 1

Work Order ID: 94181

Parent Item: D407-797-111

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 11/30/12

Required Date: 12/21/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 11.02.09 new issue DD verf:JLM
DD verf:EC

IPP Rev:B 11.09.12 @ chg 002

4x

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4271-011 Fwd Beam Assembly		Manufactured	No			110	Each	3.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST168		2			1X B95364				SP
				87268		2			1X B94568				
				ST276		1			1X B975167				
				85963		1			2X B94084				
D4271-013 Aft Beam Assembly		Manufactured	No			110	Each	3.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST169		3			1X B89953				SP
				88188		3			1X B95339				
									2XB97489				
									1XB94488				
D4292-1 Fitting		Manufactured	No			110	Each	6.0000	2				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST481		6			10XB94067				SP
				87767		6			2XB94540				
									1XB95349				
									1X84332				
D4294-1 Fitting		Manufactured	No			110	Each	7.0000	2				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST481		7			6XB94067				SP
				84329		7			2XB94540				
									1XB95349				
									1X84332				
D4314-1 Shim		Manufactured	No			110	Each	34.0000	4				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST104		24			20X				
				88537		24							
				ST106		10							
				77094		10							

16x

SP 13-3-18

Picklist Print

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Work Order ID: 94181

Parent Item: D407-797-111

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 11/30/12

Required Date: 12/21/12

Start Qty: 5.00

Required Qty: 5.00

D4314-3 Shim Manufactured No

SMA 4A

Location

ST104 88551
ST106 85600

110 Each 22.0000

Loc Qty Loc Code

11
11
11
11

4 20 SP
6x 10x 15x 19x

AN6-17A BOLT Purchased No

SMA 4A

Location

ST340 116917
122808

110 Each 16.0000

Loc Qty Loc Code

16
6
10

2 10 SP
8x

AN6-20A Bolt Purchased No

SMA 4A

Location

ST340 123525

110 Each 30.0000

Loc Qty Loc Code

30
30

2 10 SP
10x

NAS1149D0663J Washer Purchased No

SP

Location

ST294 123021
123265

110 Each 615.0000

Loc Qty Loc Code

615
27
588

8 40 SP
32x
M124670
SP13-318

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 94181

Parent Item: D407-797-111

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 11/30/12

Required Date: 12/21/12

Start Qty: 5.00

Required Qty: 5.00

MS21042L6

Purchased

No

Nut

110 Each 722.0000 4 20

SP

Location

Loc Qty

Loc Code

ST314

722

117677

25

118384

3

118927

48

119075

4

120308

123

122441

19

123248

350

123355

150

20x

16x

MS27151-19

Purchased

No

Nut

110 Each 60.0000 4 20

SP

Location

Loc Qty

Loc Code

ST309

60

121339

8

123116

20

123409

32

8 12x
8 8x

MS24694-10

Purchased

No

Screw

110 Each 100.0000 4 20

SP 13-3-18

Location

Loc Qty

Loc Code

ST289A

100

121166

100

20x 16x

5.0 PARTS LIST

Reference only S/P

Qty -011	Qty -012	Qty -013	Qty -014	Qty -111	Part Number	Description
X					D407-797-011	QUICK RELEASE HELI-UTILITY-BASKET
	X				D407-797-012	QUICK RELEASE HELI-UTILITY-BASKET
		X			D407-797-013	QUICK RELEASE HELI-UTILITY-BASKET
			X		D407-797-014	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D407-797-111	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4294-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW

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Revision: B

Date: 11.07.29